

SERVICE BULLETIN

Machines/Models: X20W
X26N

Serial Nos.: 1000-1711

SERVICE BULLETIN: 94.11, THE INSTALLATION OF THIS KIT IS MANDATORY!
THIS KIT **MUST** BE INSTALLED AS SOON AS POSSIBLE.

DATE: September 1, 1994

PURPOSE: Notification of requirement to add lift relief valve.

OPERATION REQUIRED: Installation of relief valve.

PARTS REQUIRED: 30730 Relief Valve Kit

REIMBURSEMENT: Installation will take approximately 15 minutes. UpRight will reimburse you at your shop rate. UpRight will also reimburse the owner of each unit for reasonable travel time at the rate of USD \$25.00 per hour. Reimbursement will be made upon receipt by UpRight of a properly completed warranty claim form.

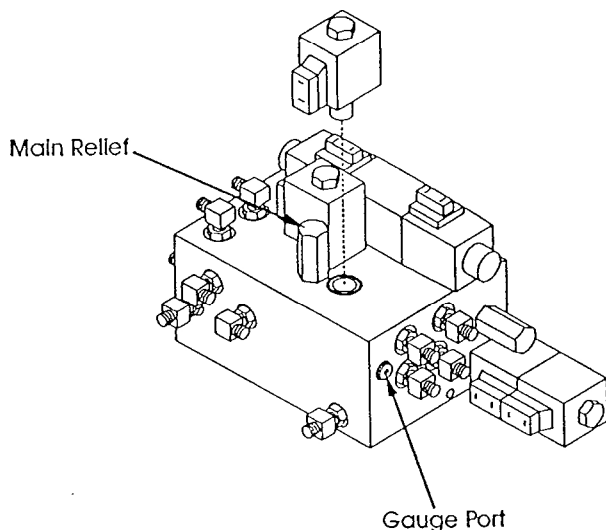
PROCEDURE: On following page.

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department at (800) 926-5438, in the USA; (209) 896-5150, outside the USA; or by FAX at (209) 896-9244.

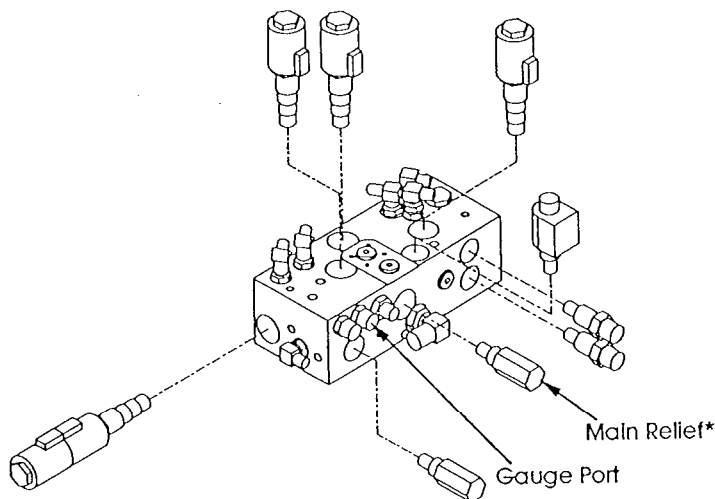
SERVICE BULLETIN

Machines/Models: X-20W and X-26N Serial Nos.: 1000-Current
Work Platforms

Page 2/2



Control Valve: Serial Numbers 1000-1401



Control Valve: Serial Numbers 1402-Current

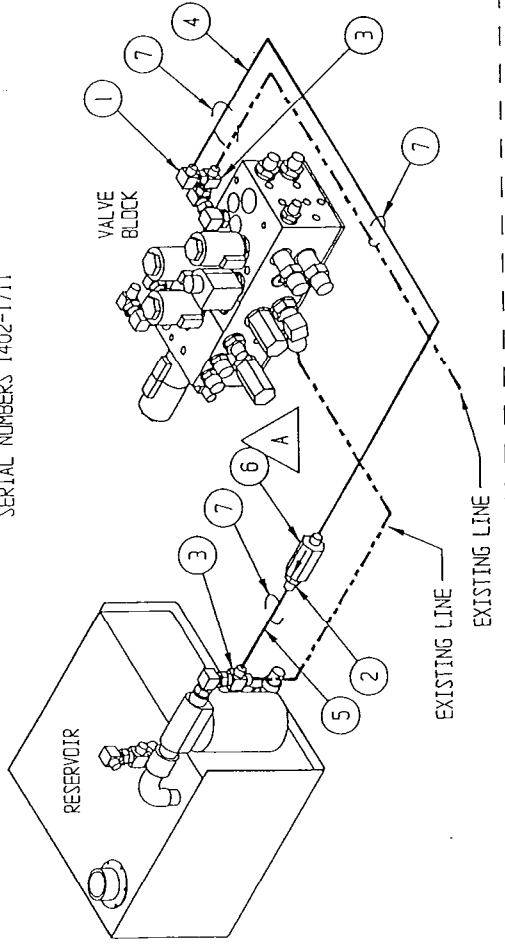
*-Valves shown removed for clarity only,
no removal is necessary.

Figure 1

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department at (800) 926-5438, in the USA; (209) 896-5150, outside the USA; or by FAX at (209) 896-9244

REVIEWS			
REV	DESCRIPTION	DATE	CHGO. BY
1			

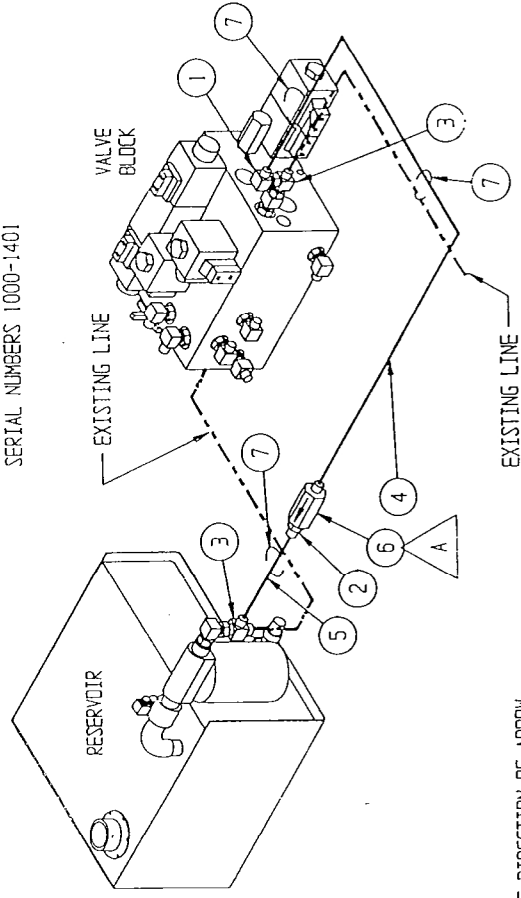
SERIAL NUMBERS 1402-1711



INSTRUCTIONS:

1. DISCONNECT NEGATIVE BATTERY TERMINAL.
2. REMOVE LIFT HOSE FROM VALVE BLOCK.
3. INSTALL TEE FITTING ATTACHED TO LONG HOSE TO EXISTING FITTING ON VALVE BLOCK. NOTE DIRECTION OF ARROW ON RELIEF VALVE.
4. INSTALL LIFT HOSE TO NEW TEE FITTING.
5. REMOVE RETURN LINE FROM FILTER.
6. INSTALL TEE FITTING ATTACHED TO SHORT HOSE TO EXISTING FITTING ON FILTER.
7. INSTALL RETURN HOSE TO NEW TEE FITTING.
8. TORQUE ALL FITTING TO 10-20 FT. LBS.
9. TIE WRAP RELIEF AND NEW HOSES TO EXISTING HOSES TO KEEP AWAY FROM MOTOR.
10. REINSTALL NEGATIVE BATTERY TERMINAL.
11. TEST MACHINE FOR LIFT FUNCTION.

SERIAL NUMBERS 1000-1401



7	13282-002	CABLE TIE	3
6	66165-003	VALVE RELIEF	1
5	60861-045	HOSE ASSY X 8	1
4	60861-018	HOSE ASSY X 18	1
3	20733-002	FITTING 6F JX-6MJ-6MJ TEE	2
2	11941-005	FITTING 6M8-6MJ STR	1
1	11937-003	FITTING 6F JX-6MJ 90	1
ITEM	PART NO.	PART / MATERIAL DESCRIPTION	QTY
UP-RIGHT, INC.			

PART NAME

IN-LINE RELIEF KIT X20W / X26N

DATE:	DATE:	DATE:	DATE:
SIZE: 8	DATE: 9/1/94	DATE: 9/1/94	DATE: 9/1/94
SCALE: 1/8	PART NO: 30730-000-00	SHEET	OF