

SERVICE BULLETIN

Machines/Models: X-Series
Work Platforms

Serial Nos.: 1402-2157

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SERVICE BULLETIN: 94.12, THE INSTALLATION OF THIS KIT IS **REQUIRED!** THIS KIT SHOULD BE INSTALLED IMMEDIATELY!

DATE: November 10, 1994

PURPOSE: Notification of requirement to install Relief Valves between Power Unit and Tank. These Relief Valves will protect the Power Unit from transient pressure spikes that may damage the pump.

OPERATION REQUIRED: Remove Pump Output and Tank Return Hoses and install onto Tee fittings connected to Hose and Relief Valve Assemblies.

PARTS REQUIRED: 30741-000 X-Series Relief Valve Kit
Kit Includes: 2, Hose and Relief Valve Assemblies
2, Tie Wraps

REIMBURSEMENT: Installation will take less than one half (1/2) hour. UpRight will reimburse you for one half (1/2) hour labor at your shop rate. UpRight will also reimburse the owner of each unit for reasonable travel time at the rate of US \$25.00 per hour. Reimbursement will be made upon receipt by UpRight of a properly completed warranty claim form.

PROCEDURE:

NOTE: Read all instructions before starting. Refer to Figure 1 (page 2) to aid in the installation.

1. Turn Chassis Key Switch to the OFF position and remove key.
2. Open the Left Chassis Module.
3. Remove the hoses attached to the output ports on the pump and install Tee fittings attached to long hoses of the Relief Valve Assemblies.
4. Reinstall the pump hoses onto the Tee fittings.
5. Remove existing tank return hoses from the tank and install Tee fittings attached to short hoses of the Relief Valve Assemblies.
6. Reinstall the tank return hoses onto the Tee fittings.
7. Install the Tie Wraps as shown in Figure 1.
8. Check all fittings for proper torque.
9. Operate the machine and verify all functions are working properly. Check for leaks and level of fluid.

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department at (800) 926-5438, in the USA; (209) 896-5150, outside the USA; or by FAX at (209) 896-9244

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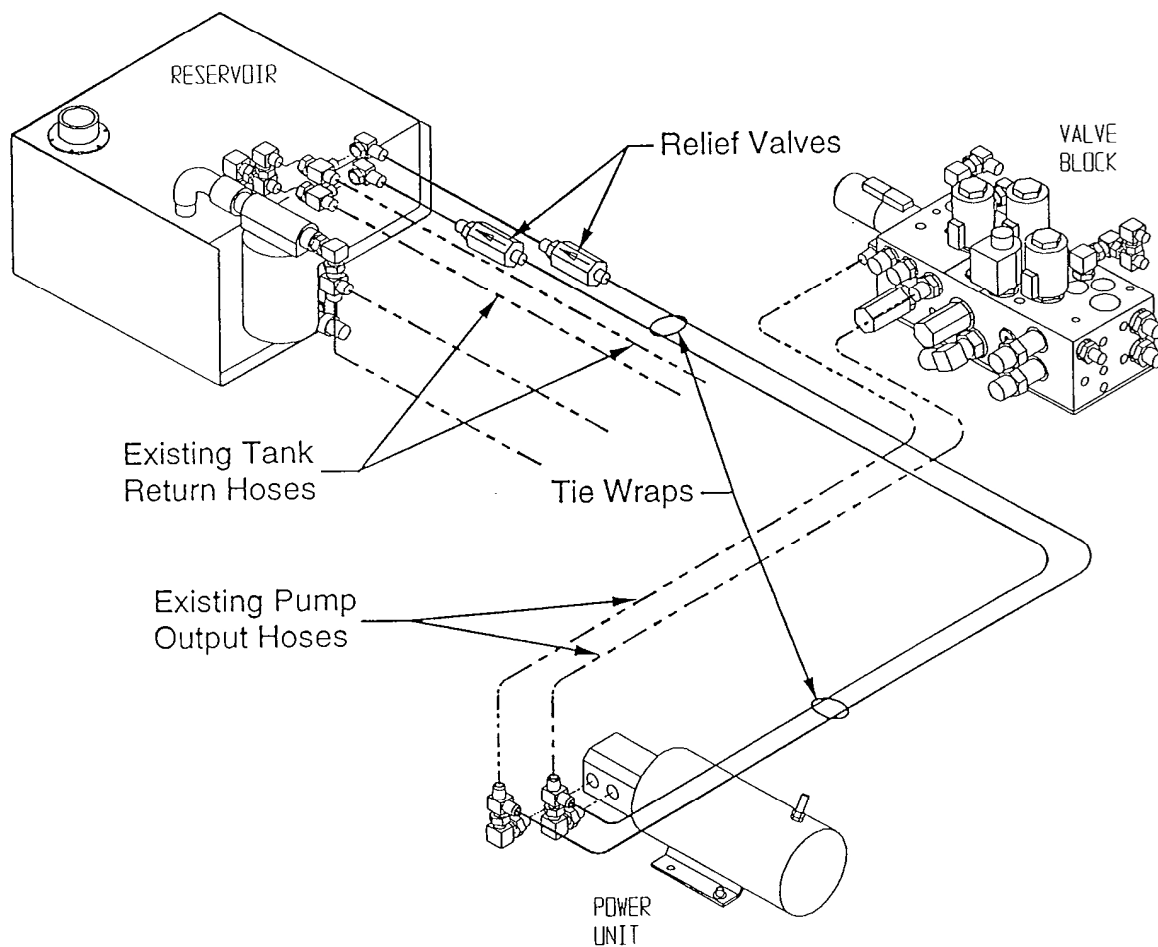


Figure 1

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department at (800) 926-5438, in the USA; (209) 896-5150, outside the USA; or by FAX at (209) 896-9244