



SERVICE BULLETIN SB02.03

Machines/Models: XRT 27/33 **Serial Numbers:** 1000- 3153

THE PROCEDURE SPECIFIED IN THE BULETIN **MUST** BE PERFORMED AT THE NEXT 30 DAY MAINTENANCE INTERVAL.

DATE: November, 1 2002

PURPOSE: To simplify the operation and improve the safety of the Guardrail and Gate Locking Pin Assemblies.

REIMBURSEMENT: UPRight will reimburse the owner of record for .20 hours of labor at 60.00 per hour. Reimbursement will be made upon receipt of your warranty claim form by UpRight Inc. Please mention SB02.03 on your claim form

Parts Required:

1. (2) Pin part # 010414-010
2. (2) Clip part # 013315-015
3. (1) Gate latch Assembly part # 003570-005

READ ALL INSTRUCTIONS AND REVIEW ALL FIGURES BEFORE PERFORMING THE FOLLOWING INSTALLATION.

OPERATIONS REQUIRED.

1. See figure 1, Remove and discard pin and lanyard assembly on right side of entry gate by drilling the rivet used to attach the lanyard to the guardrails. See figure 2
2. Install new pin assembly through the first hole in the guard rail then install the clip as per diagram (figure 3.)
3. Slide pin the rest of the way in place (figure 4.)
4. Repeat steps 1-3 on the left side of the entry gate using the other pin and clip.

For XRT machines with entry gate only.

1. See figure 5. Remove and discard gate latch assembly.
2. Install new gate latch assembly part #003570-005.

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 662-3900 From Europe countries + 353 (0) 1 620 9300 (Ireland)



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Figure 1



Original Pin With Lanyard (shown right side of entry gate)

Figure 2



Drill out rivet using a 3/16" (5mm) drill bit

Figure 3



New pin with clip installed

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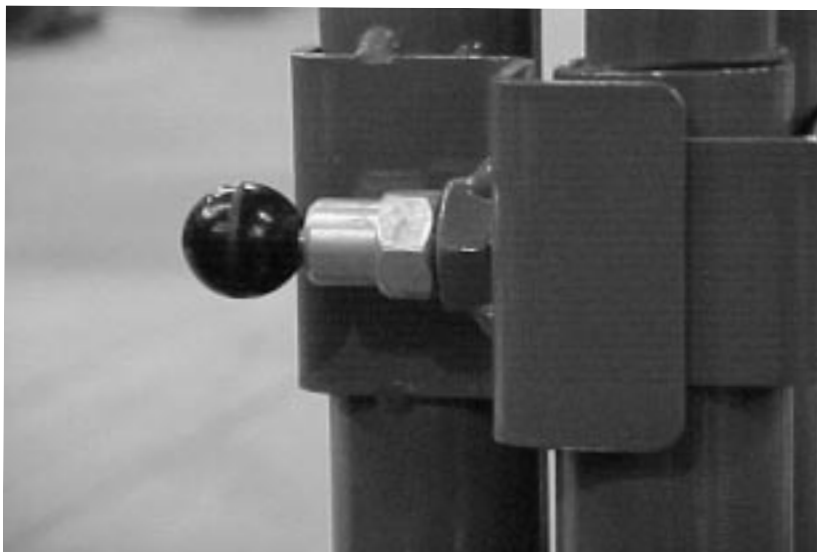
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Figure 4



New pin fully installed

Figure 5



New gate latch assembly installed

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