

SB00.02

SERVICE BULLETIN

Serial Numbers:

SB60 Serial #s 1000-1318

SB80 Serial #s 1337-1410

AB62 Serial #s 1097-1120

Machines/Models: SB80, SB60, AB62

THIS BULLETIN IS A SERVICE ADVISORY TO BE CARRIED OUT AT THE NEXT 30 DAY SERVICE INTERVAL.

DATE: March 6, 2000

PURPOSE: Enhance the performance of Turret Rotate

PROCEDURE REQUIRED: Adjust the swing Counterbalance Valves

PARTS REQUIRED: None

REIMBURSEMENT: UpRight will reimburse the owner of record for 0.5 hours of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed warranty claim form. Please reference SB00.02 on your warranty claim form.

PROCEDURE: Read all instructions thoroughly and review figure 1 for SB60, AB62 and figure 2 for SB80 before starting.

1. Locate the Counterbalance Valves on the Rotator hydraulic manifold.
2. Loosen the locknut and turn the valve adjustment **COUNTER CLOCKWISE** exactly 1.5 turns.
3. Secure the locknut, torque locknut to 5 ft lbs. (7Nm.)
4. Perform a complete System Function Inspection as instructed in the Operator Manual.

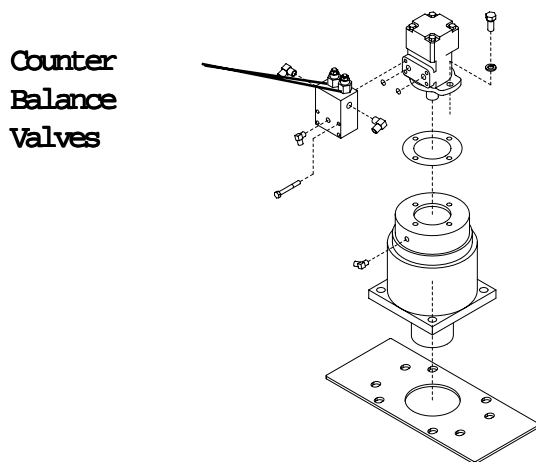


Fig 1

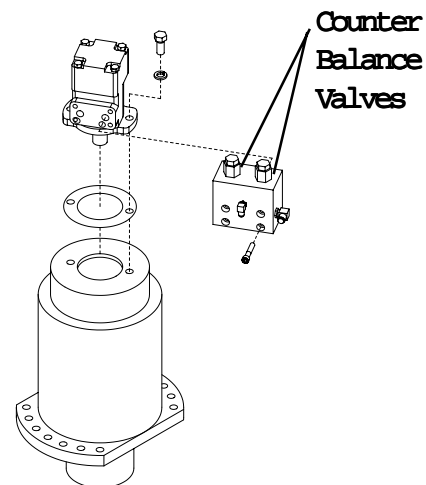


Fig 2

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.