

SERVICE BULLETIN SB00.03

Machines/Models: SB80

Serial Numbers: 1337-1415

THIS BULLETIN IS A SERVICE ADVISORY TO BE CARRIED OUT AT THE NEXT 30 DAY SERVICE INTERVAL.

DATE: March 6, 2000

PURPOSE: Enhance the performance of Turret Rotate

PROCEDURE REQUIRED: Replace the Turret Swing Valve

PARTS REQUIRED: 1 each. kit part number SB 00.03

REIMBURSEMENT: UpRight will reimburse the owner of record for 0.5 hours of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed warranty claim form. Please reference SB00.03 on your warranty claim form.

PROCEDURE: Read all instructions thoroughly and refer to Figure 1 and 2 before starting.

1. Park machine on a firm level surface.
2. Engage the Turret Locking Bolt (fig 2).
3. Remove the Turret Swing Valve on the main hydraulic manifold and discard (fig 1).
4. Install the supplied Turret Swing Valve, torque to 50 ft lb (68 Nm).
5. Retract the Turret Locking Bolt and secure (fig 2).
6. Perform a complete System Function Inspection as instructed in the Operator Manual.

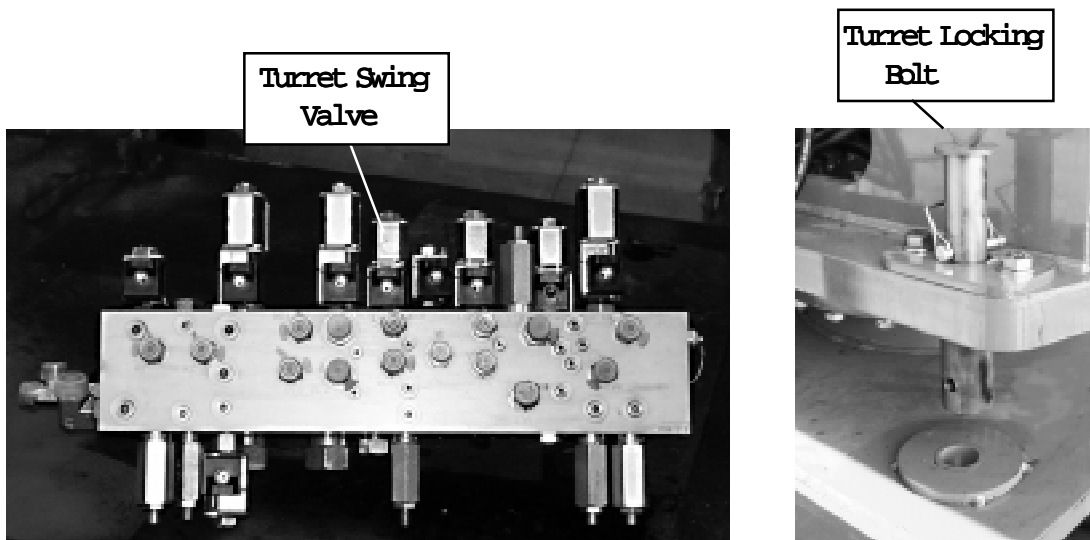


Figure 1

Figure 2

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.