

## **SERVICE BULLETIN SB00.12**

Machines/Models:MX15/19 Serial Numbers: 14000 -14167

THE PROCEDURE SPECIFIED IN THIS BULLETIN **MUST** BE PERFORMED AT THE NEXT 30 DAY MAINTENANCE INTERVAL.

**DATE:** July 1, 2000

**PURPOSE:** Eliminate the possibility of water ingress into the motor controller

PROCEDURE REQUIRED: Replace the motor controller

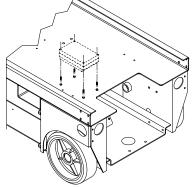
**PARTS REQUIRED:** 1 each - kit part number SB00.12 includes the following:

KIT INCLUDES: 1 each - 065708-001 motor controller

**REIMBURSEMENT:** UpRight will reimburse the owner of record for 1 hour of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed Warranty Claim Form. Please reference SB00.12 on your Warranty Claim Form.

**PROCEDURE:** Read all instructions thoroughly and refer to Figure 1 before starting.

- 1. Open the Chassis doors to gain access to the motor controller and batteries (see Figure 1).
- 2. Remove the battery negative cable from the batteries.
- 3. Label the wires and cables connected to the motor controller for reinstallation.
- 4. Remove all wires and cables to the Motor Controller.
- 5. Remove the motor controller and retain (this motor controller is to be returned to UpRight with the completed Warranty Claim Form).
- 6. Install the supplied motor controller, torque attachment bolts to 18 to 20 Ft. Lbs (25-27 Nm).
- 7. Attach and secure the wiring and cables per the labels installed in step #3.
- 8. Reattach the battery negative cable disconnected in step #2.
- Perform the Pre-Operation and Safety inspection as instructed in the Operator Manual to ensure proper operation of machine.



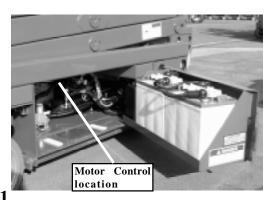


Figure 1

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.

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