

# SERVICE BULLETIN SB00.21

**Machines/Models:** AB62

**Serial Numbers:** 1096 -1188

THE PROCEDURE SPECIFIED IN THIS BULLETIN **MUST** BE PERFORMED AT THE NEXT 30 DAY MAINTENANCE INTERVAL.

**DATE:** September 20, 2000

**PURPOSE:** Enhance Fuel Tank Durability

**PROCEDURE REQUIRED:** Replace the Fuel Tank

**PARTS REQUIRED:** 1 each - kit part number SB00.21 includes the following:

**KIT INCLUDES:** 1 each -104337-000 Fuel Tank

**REIMBURSEMENT:** UpRight will reimburse the owner of record for 1 hour of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed Warranty Claim Form. Please reference SB00.21 on your Warranty Claim Form.

**READ ALL INSTRUCTIONS AND REVIEW ALL FIGURES BEFORE PERFORMING THE FOLLOWING INSTRUCTIONS.**

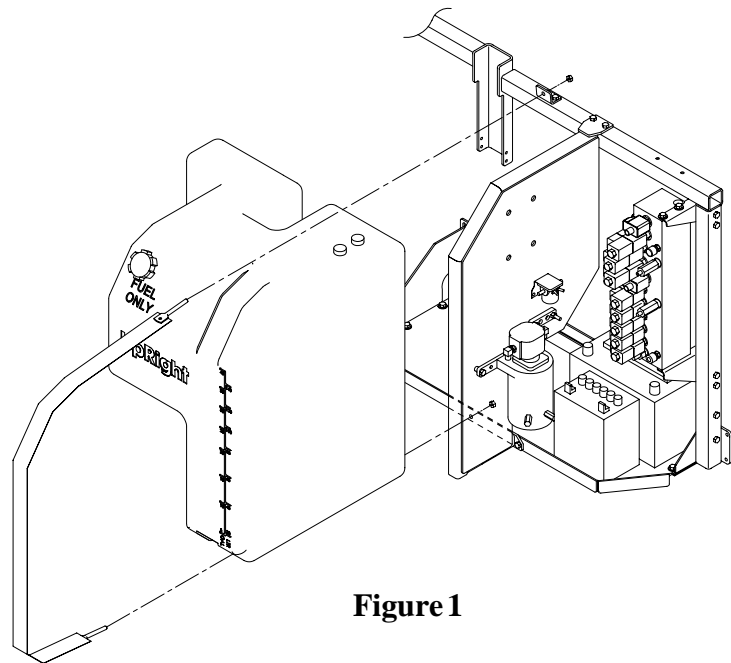
**PROCEDURE 1:**

**CAUTION:**

Gasoline and Diesel are extremely flammable use care when transferring and working with or around these fuels.

1. Drain fuel tank as necessary.
2. Identify and mark the supply and return lines.
3. Disconnect the supply and return lines.
4. Remove the fuel tank restraint strap (see figure 1).
5. Remove the fuel tank.
6. Remove the Cap from the removed fuel tank and fit it to the supplied tank.
7. Remove the liquid withdraw tubes from the removed tank and fit to the supplied tank, torque to 5 ft lbs (7 Nm).
8. Install the supplied tank into the machines control module.
9. Install the fuel tank restraint strap and torque to 30 ft lbs (41 Nm).
10. Reconnect the supply and return line and secure clamps.
11. Replenish fuel tank.
12. Perform Pre-Operation and

Safety Inspection as instructed in the Operator Manual to ensure proper operation of machine.



**Figure 1**

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.