

# SERVICE BULLETIN SB00.22

Serial Numbers: 3198 -3725

**Machines/Models:** LX31/41/50 w/outriggers

THE PROCEDURE SPECIFIED IN THIS BULLETIN **MUST** BE PERFORMED AT THE NEXT 30 DAY MAINTENANCE INTERVAL.

**DATE:** September 20, 2000

**PURPOSE:** Enhance Outrigger Durability

**PROCEDURE REQUIRED:** Replace the Outrigger Pressure Switch

**PARTS REQUIRED:** 1 each - kit part number SB00.22 includes the following:

**KIT INCLUDES:** 4 each -063921-007

**REIMBURSEMENT:** UpRight will reimburse the owner of record for .5 hours of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed Warranty Claim Form. Please reference SB00.22 on your Warranty Claim Form.

**READ ALL INSTRUCTIONS AND REVIEW ALL FIGURES BEFORE PERFORMING THE FOLLOWING INSTRUCTIONS.**

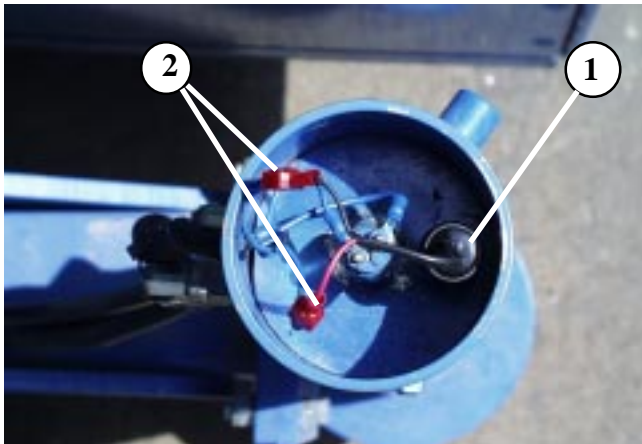
**CAUTION:** The outriggers must be retracted and the weight of the machine supported by the tires before beginning the following procedure.

**PROCEDURE 1:**

1. Remove the cap from the top of the outrigger.
2. Disconnect the electrical leads to the outrigger pressure switch (see Figure 1).

NOTE: Tighten the pressure switch by the base only, do not use the cap.

3. Replace the outrigger pressure switch with the supplied switch and torque to 25 ft lbs (35 Nm) .
4. Reconnect the wires to the new pressure switch
5. Repeat steps 1 through 4 for the remaining Three outriggers.
6. Perform Pre-Operation and Safety Inspection as instructed in the Operator Manual to ensure proper operation of machine.



**1. Pressure Switch**  
**2. Wire Connections**

**Figure 1**

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.