

SERVICE BULLETIN SB00.23

Machines/Models: X31N

Serial Numbers: 13533 -16067

THE PROCEDURE SPECIFIED IN THIS BULLETIN **MUST** BE PERFORMED AT THE NEXT 30 DAY MAINTENANCE INTERVAL.

DATE: September 20, 2000

PURPOSE: Add Weight to the Chassis

PROCEDURE REQUIRED: Install Weight Under the Battery Charger

PARTS REQUIRED: 1 each - kit part number SB00.23 includes the following:

KIT INCLUDES: 1 each -066818-010 weight
2 each -011252-018 screw
2 each -011240-004 washer

REIMBURSEMENT: UpRight will reimburse the owner of record for 1 hour of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed Warranty Claim Form. Please reference SB00.23 on your Warranty Claim Form.

READ ALL INSTRUCTIONS AND REVIEW ALL FIGURES BEFORE PERFORMING THE FOLLOWING INSTRUCTIONS.

PROCEDURE 1:

1. Remove the battery charger gaurd attaching bolts and remove the battery charger gaurd (retain hardware for reinstallation) (see Figure 1).
2. Remove the mounting hardware from the battery charger (see Figure 1).
3. Lift the battery charger and insert the supplied weight in place (see Figure 1).
4. Align the mounting holes and install the supplied screws, washers.
5. Torque the installed hardware to 110 In lbs (12 Nm).
6. Reinstall the battery charger gaurd with the original hardware.
7. Torque the battery charger gaurd hardware to 25 ft lbs (35 Nm).
8. Perform Pre-Operation and Safety Inspection as instructed in the Operator Manual to ensure proper operation of machine.

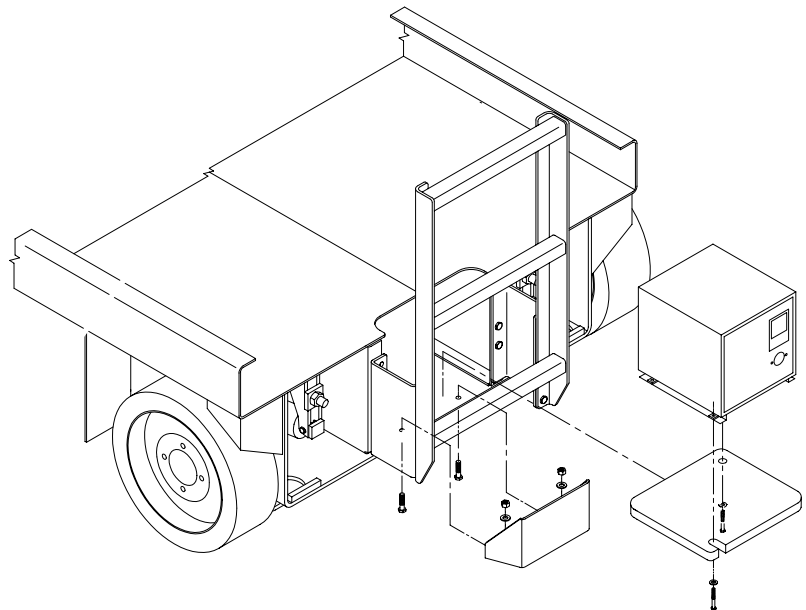


Figure 1

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.