

SERVICE BULLETIN SB00.24

Machines/Models: SL20

Serial Numbers: 9359 -9507

THE PROCEDURE SPECIFIED IN THIS BULLETIN **MUST** BE PERFORMED AT THE NEXT 30 DAY MAINTENANCE INTERVAL.

DATE: October 25, 2000

PURPOSE: Add Weight to the Chassis

PROCEDURE REQUIRED: Replace the Left Depression Weldment

PARTS REQUIRED: 1 each - kit part number SB00.24 includes the following:

KIT INCLUDES: 1 each -101084-000 Depression Weldment

REIMBURSEMENT: UpRight will reimburse the owner of record for 1 hour of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed Warranty Claim Form. Please reference SB00.24 on your Warranty Claim Form.

READ ALL INSTRUCTIONS AND REVIEW ALL FIGURES BEFORE PERFORMING THE FOLLOWING INSTRUCTIONS.

CAUTION: Ensure the platform is stowed and machine is placed on a firm level surface.

PROCEDURE 1:

1. Remove the attaching bolt from the left depression cylinder attachment (retain hardware for reinstallation)(see Figure 1).
2. Remove the attaching hardware from the left depression weldment hinge points (retain for reinstallation).
3. Remove the left depression weldment (see Figure 1).
4. Install the supplied depression weldment.
5. Align the mounting holes and install the hardware removed in step 2.
6. Attach the depression mechanism to the actuation cylinder using hardware removed in step 1.
7. Torque the installed hardware to 65 ft lbs (88 Nm).
8. Perform Pre-Operation and Safety Inspection as instructed in the Operator Manual to ensure proper operation of machine.

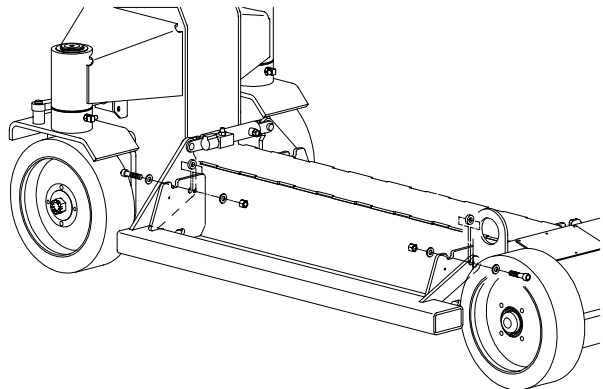


Figure 1

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.