

SERVICE BULLETIN SB00.32

Machines/Models: SB80

Serial Numbers: 1337-1453

THE PROCEDURE SPECIFIED IN THIS BULLETIN **MUST** BE PERFORMED IMMEDIATELY

DATE: October 30, 2000

PURPOSE: Replace all front axle king pins

PROCEDURE REQUIRED: Replace the front axle left, right, upper and lower King Pins

PARTS REQUIRED: Kit SB00.32 Includes the following:

KIT INCLUDES: 4 each-102371-000

REIMBURSEMENT: UpRight will reimburse the owner of record for 1 hour of labor at \$60.00 per hour and for travel (up to 100 miles at .50 cents per mile). Reimbursement will be made upon receipt by UpRight of your completed Warranty Claim Form. Please reference SB00.32 on your Warranty Claim Form.

READ ALL INSTRUCTIONS AND REVIEW ALL FIGURES BEFORE PERFORMING THE FOLLOWING INSTRUCTIONS.

CAUTION: Ensure the platform is stowed and machine is placed on a firm level surface.

PROCEDURE 1:

1. Raise and support the front of the machine on safety stands.
2. Using a suitable lifting device (floor jack or hoist) stabilize the front left steering assembly including the tire, wheel and motor.
3. Remove the three 3/8-16 bolts securing the upper left king pin. (see Figure 1)
4. Replace the upper left king pin with a supplied unit. (see Figure 1)
5. Reinstall the three 3/8-16 bolts and torque to 27 Ft Lbs (36 Nm)
6. Repeat steps 2,3,4 and 5 for the left lower king pin, right upper king pin and the right lower king pin
7. Perform Pre-Operation and Safety Inspection as instructed in the Operator Manual to ensure proper operation of machine.

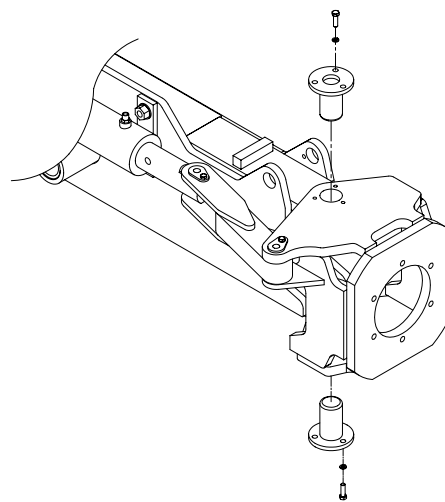


Figure 1

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.