

SERVICE BULLETIN SB01.01

Machines/Models: SB60 Serial Numbers: 1102-1408

THE PROCEDURE SPECIFIED IN THIS BULLETIN MUST BE PERFORMED IMMEDIATELY

DATE: February 07, 2001

PURPOSE: Lower Generator Option Case Pressure by Installing a Case Drain Line.

PROCEDURE REQUIRED: Install a Case Drain Return Line to the Hydraulic Tank.

PARTS REQUIRED: 1 each - kit part number SB00.39 includes the following:

KIT INCLUDES: 1 each - 011935-001 Fitting 45 deg.

1 each - 020733-001 Fitting Tee

1 each - 068737-105 Hose

REIMBURSEMENT: UpRight will reimburse the owner of record for 1 hour of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed W arranty Claim Form. Please reference SB00.39 on your Warranty Claim Form.

READ ALL INSTRUCTIONS AND REVIEW ALL FIGURES BEFORE PERFORMING THE FOLLOWING INSTRUCTIONS.

PROCEDURE 1,

- 1. Remove hydraulic motor case drain plug on bottom of hydraulic motor and install 45 degree—#4 fitting (A small amount of fluid will drain from case this is normal).
- 2. Connect the supplied hose to the newly installed case drain fitting and torque to 135 in. lbs.
- 3. Route hose to the tank per Figure 1.
- 4. Drain Hydraulic tank to below the middle return port.
- 5. Disconnect the existing tee or hose (dependent on serial number of the machine) from the middle return port on the hydraulic tank.
- 6. Install the supplied tee to the middle return boss of the hydraulic tank.
- 7. Install the removed tee or hose (dependent on serial number of the machine) to the newly installed tee per Figure 1 and torque all fittings to 135 in. lbs.
- 8. Refill the hydraulic reservoir as required with ISO 46 type fluid.
- 9. Operate the machine's generator and assure there are no leaks.
- 10. Perform Pre-Operation and Safety Inspection as instructed in the Operator Manual to ensure proper operation of machine.

T2
MAIN
VALVE
BELICIK
SENERATOR CONTROL VALVE
PI

Figure 1

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.

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