

SERVICE BULLETIN SB01.02

Machines/Models: MX15/19

Serial Numbers: 14000-17170

THE PROCEDURE SPECIFIED IN THIS BULLETIN **MUST** BE PERFORMED AT THE NEXT 30 DAY MAINTENANCE INTERVAL.

DATE: February 9, 2001

PURPOSE: Enhance the Comfort of the Braking System

PROCEDURE REQUIRED: Install an Orifice in the Hydraulic Braking Circuit.

PARTS REQUIRED: 1 each - kit part number SB01.02 includes the following:

KIT INCLUDES: 1 each - 031006-004 Orifice

REIMBURSEMENT: UpRight will reimburse the owner of record for .25 hours of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed Warranty Claim Form. Please reference SB01.02 on your Warranty Claim Form.

READ ALL INSTRUCTIONS AND REVIEW ALL FIGURES BEFORE PERFORMING THE FOLLOWING INSTRUCTIONS.

PROCEDURE 1,

1. Push in the Emergency Stop Button on lower control panel.
2. Remove the hydraulic brake line at the hydraulic manifold BRAKE port (see Figure 1).
3. Remove the fitting in the BRAKE port of the hydraulic manifold (see Figure 1).
4. Install the supplied orifice fitting P.N. 031006-004 in the BRAKE port and torque to 85 In.lbs.
5. Reinstall the hydraulic brake line and torque to 135 In.lbs.
6. Adjust the Micro Mos settings (see Figure 2).
7. Restore Power by resetting the lower Emergency Stop Button.
8. Perform Pre-Operation and Safety Inspection as instructed in the Operator Manual to ensure proper operation of the machine.

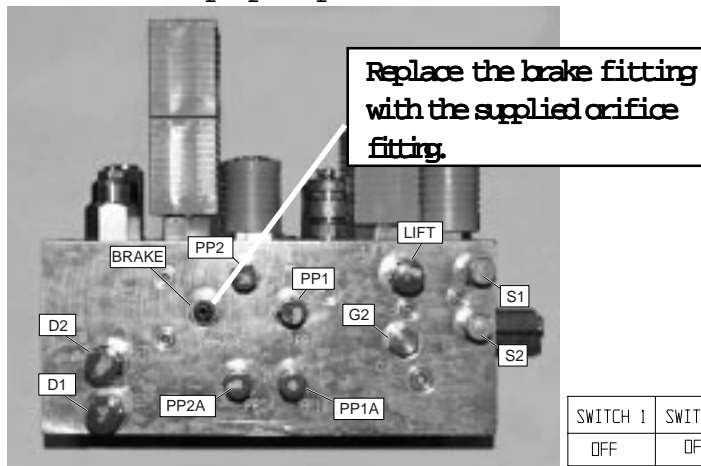


Figure 1

SWITCH 1	SWITCH 2	SWITCH 3	SWITCH 4	SWITCH 5	SWITCH 6	SWITCH 7	SWITCH 8
OFF	OFF	OFF	ON	OFF	ON	OFF	ON

Figure 2

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.