

## SERVICE BULLETIN SB01.03

**Machines/Models:** SB60 & SB80

**Serial Numbers:** SB60 1000 - 1418  
Units shipped prior to April 1, 2001 SB80 1000 - 1471

**THIS BULLETIN IS A SERVICE ADVISORY TO BE CARRIED OUT AT THE NEXT 30 DAY SERVICE INTERVAL.**

**DATE:** March 29, 2001

**PURPOSE:** Enhance the performance of Turret Rotate

**PROCEDURE REQUIRED:** Replace the Turret Swing Valve

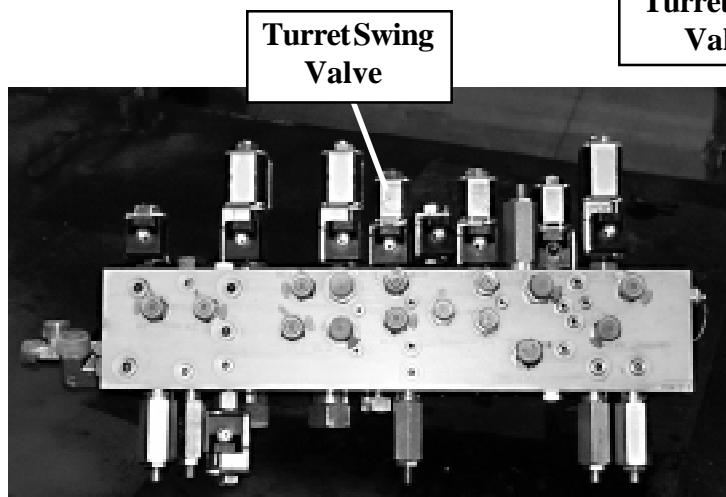
**PARTS REQUIRED:** 1 each - kit part number SB 01.03

**KIT INCLUDES:** 1 each -100245-036 Slew Valve

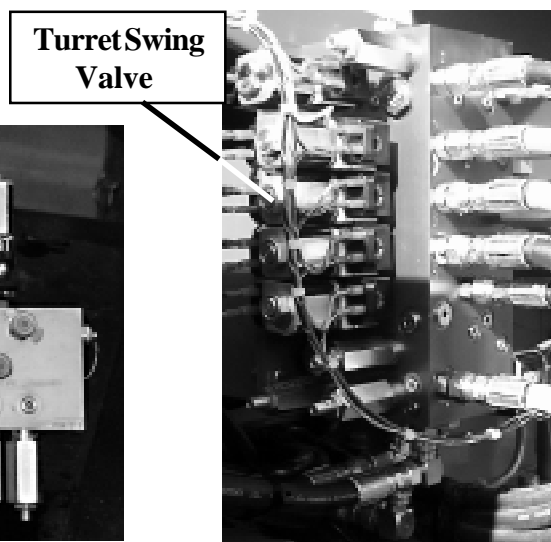
**REIMBURSEMENT:** UpRight will reimburse the owner of record for 0.5 hours of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed warranty claim form. Please reference SB01.03 on your warranty claim form.

**PROCEDURE:** Read all instructions thoroughly and refer to Figure 1 and 2 before starting.

1. Park the machine on a firm level surface.
2. Push in the Emergency Stop Button on lower control panel
3. Engage the Turret Locking Bolt.
4. Remove the Turret Swing Valve on the main hydraulic manifold and discard (see Figure 1, SB80)(Figure 2, SB60).
5. Install the supplied Turret Swing Valve, torque to 50 ft lb (68 Nm).
6. Retract the Turret Locking Bolt and secure.
7. Restore power by resetting the lower Emergency Stop Button.
8. Perform Pre-Operation and Safety Inspection as instructed in the Operator Manual to ensure proper operation of the machine.



**Figure 1, SB80**



**Figure 2, SB60**

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.