

# SERVICE BULLETIN SB01.05

**Machines/Models:** TM12**Serial Numbers:** 5000-6554

**THE PROCEDURE SPECIFIED IN THIS BULLETIN MUST BE PERFORMED AT THE NEXT 30 DAY MAINTENANCE INTERVAL.**

**DATE:** May 1, 2001

**PURPOSE:** Enhance the Comfort of the Braking System

**PROCEDURE REQUIRED:** Install an Orifice in the Hydraulic Braking Circuit.

**PARTS REQUIRED:** 1 each - kit part number SB01.05 includes the following:

**KIT INCLUDES:** 1 each - 031006-004 Orifice

**REIMBURSEMENT:** UpRight will reimburse the owner of record for .25 hours of labor at \$60.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed Warranty Claim Form. Please reference SB01.05 on your Warranty Claim Form.

**READ ALL INSTRUCTIONS AND REVIEW ALL FIGURES BEFORE PERFORMING THE FOLLOWING INSTRUCTIONS.**

## **PROCEDURE**

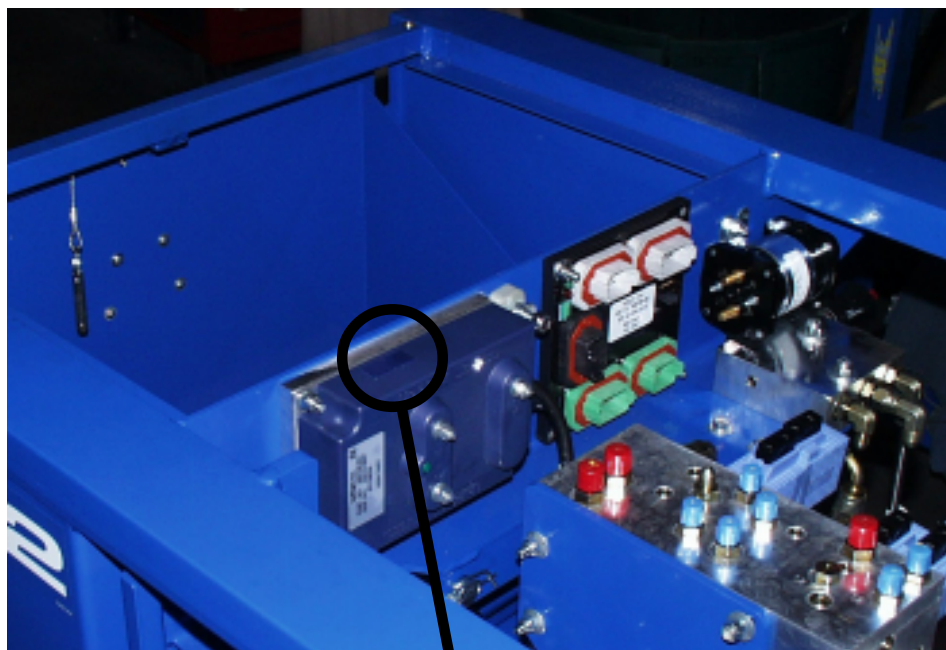
1. Elevate the platform and block the elevating assembly.
2. Push in the Emergency Stop Button on lower control panel.
3. Remove the chassis access cover (see Figure 1)
4. Remove the hydraulic brake line at the hydraulic manifold BRAKE port (see Figure 2).
5. Remove the fitting in the BRAKE port of the hydraulic manifold (see Figure 2).
6. Install the supplied orifice fitting P.N. 031006-004 in the BRAKE port and torque to 85 in lbs.
7. Reinstall the hydraulic brake line and torque to 135 in lbs.
8. Verify the Micro Mos settings and reinstall the chassis access cover (see Figure 1).
9. Restore Power by resetting the lower Emergency Stop Button.
10. Perform Pre-Operation and Safety Inspection as instructed in the Operator Manual to ensure proper operation of the machine.

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.

## SERVICE BULLETIN SB01.05

**Machines/Models: TM12**

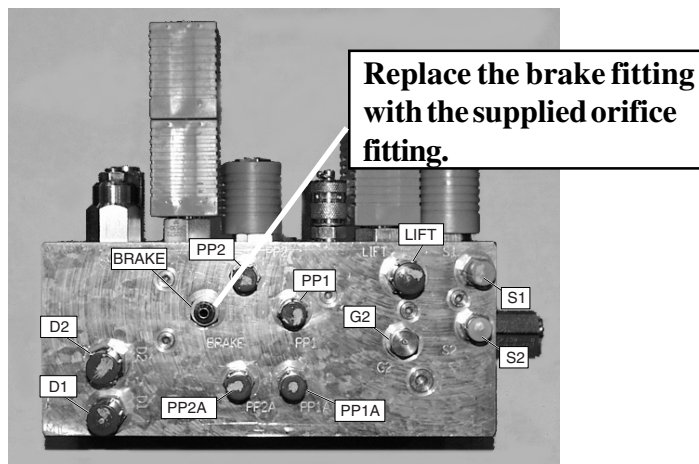
**Serial Numbers: 5000-6554**



**Verify that the Micro Mos dipp switches are correctly positioned (closest to the numbers is ON).**

SWITCH 1	SWITCH 2	SWITCH 3	SWITCH 4	SWITCH 5	SWITCH 6	SWITCH 7	SWITCH 8
OFF	OFF	OFF	ON	OFF	ON	OFF	ON

**Figure 1**



**Replace the brake fitting with the supplied orifice fitting.**

**Figure 2**

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (559) 891-5200 outside the USA or by FAX at (559) 891-8931.