

SERVICE BULLETIN

SB98.1

Serial Numbers: 1000-1208

Machines/Models: AB46

THIS BULLETIN IS A SERVICE ADVISORY TO BE CARRIED OUT AT THE NEXT SERVICE INTERVAL.

DATE: January 5, 1998

PURPOSE: Replace Cage Rotate and Turret Rotate control knobs only.

OPERATION REQUIRED: Replace Cage Rotate and Turret Rotate control knobs. Lower and upper control station.

PARTS REQUIRED:

2 ea. - Cage Rotate control knob (068538-002) mfg. #P9XSMZ3N

2 ea. - Turret Rotate control knob (06538-003) mfg. # P9XSVZ3N

REIMBURSEMENT: UpRight will reimburse the owner of record for 1 hour of labor at \$30.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed warranty claim form.

PROCEDURE: Read all instructions thoroughly and refer to figures 1-3 before starting.

1. Verify key switch is in the off position and upper and lower emergency stop switches are fully depressed.
2. Remove the control panel retaining screws. (Upper controls see figure 1, lower controls see figure 3)
3. Slide the Cage Rotate and Turret Rotate contact block retaining clip counter clockwise, see figure 2. Pull contact block from control knob and position away from knob. **NOTE: Do not remove wires from switch.**
4. Turn control knob retaining ring counter clockwise to remove, see figure 2, remove control knob and discard.
5. Install replacement control knob, Cage Rotate control knob part #068538-002 (mfg. #P9XSMZ3N), and Turret Rotate control knob part #068538-003 (mfg. # P9XSVZ3N) and retaining ring.
6. Reinstall contact block by sliding the contact block retaining clip counter clockwise and inserting contact block into position.
7. Close lower and upper control panel access cover and install retaining screws.
8. Operate Cage Rotate and Turret Rotate from lower and upper control station to verify component function.

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (209) 891-5200 outside the USA or by FAX at (209) 896-9244.

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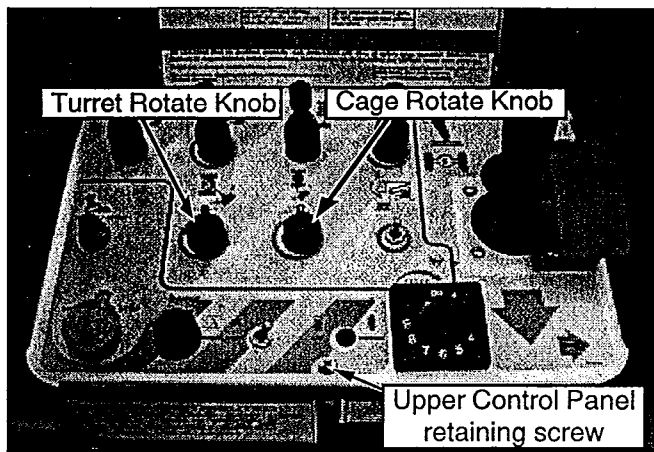


Figure 1

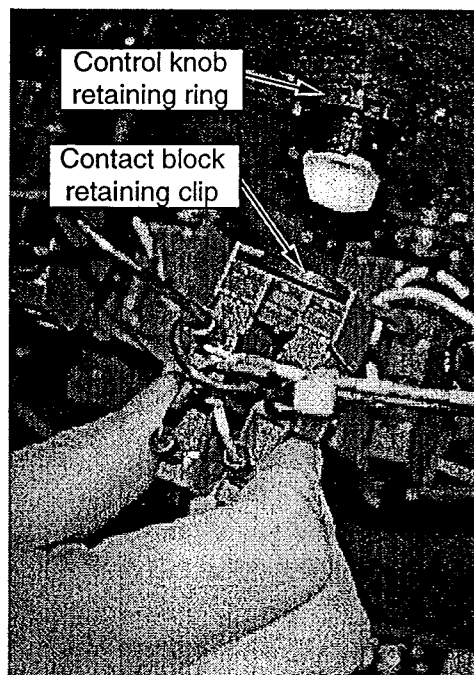


Figure 2

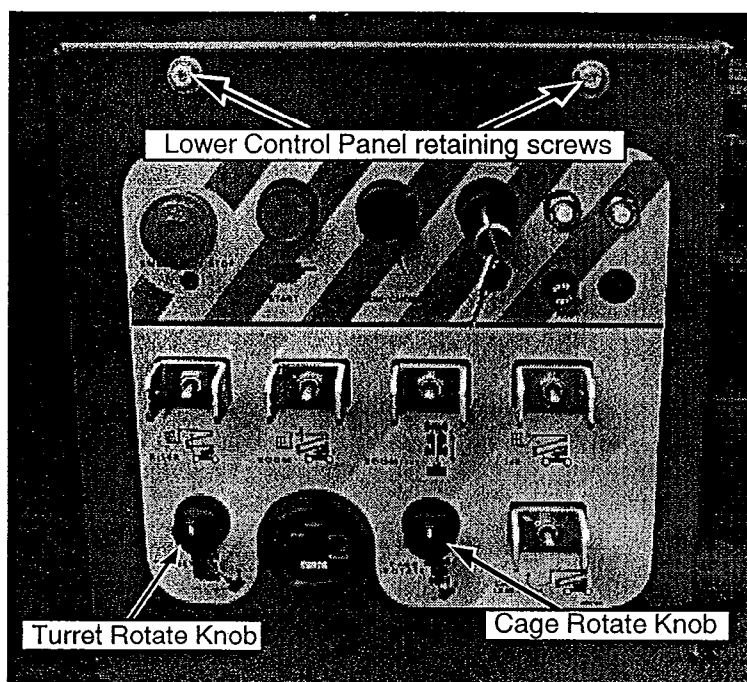


Figure 3

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (209) 891-5200 outside the USA or by FAX at (209) 896-9244.