

SERVICE BULLETIN SB98.10

Serial Numbers:
1000 - 8790

Machines/Models:MX Series

THIS BULLETIN IS A SERVICE ADVISORY TO BE CARRIED OUT AT THE NEXT SERVICE INTERVAL.

DATE: July 27, 1998

PURPOSE: Inspect both rear spindle/chassis welds.

OPERATION REQUIRED: Inspect both rear spindle/chassis welds and perform procedure as described below.

PARTS REQUIRED: No parts required.

REIMBURSEMENT: UpRight will reimburse the owner of record for one hour of labor at \$30.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed warranty claim form. Please reference SB 98.10 on your warranty claim form.

PROCEDURE: Read all instructions thoroughly and refer to figures 1 and 2 before starting.

1. Visually inspect both rear spindle/chassis welds (Figure 1). Verify both rear spindle/chassis welds are free of cracks. NOTE: If a weld crack is present continue to step 2. If no weld cracks are present continue to step 4.

NOTE: Certified welder must perform steps 2,3 and 5.

2. Grind cracked weld from spindle/chassis area (Figure 1).
3. Reweld spindle to chassis (Figure 1).

NOTE: In the following steps use a one ton (1000 kg) capacity jack to raise the rear of the machine. Position support stands under the machine to prevent the work platform from falling if jack fails.

4. Remove cotter pins, slotted nuts and idler wheels.
5. Weld spindles to chassis as instructed (Figure 2).
6. Reinstall idler wheels and slotted nuts. Torque slotted nuts to 75 ft/lbs (102 Nm). Install new cotter pins. **DO NOT** back off nut to install cotter pins.
7. Remove support stands, lower jack and remove.

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (209) 891-5200 outside the USA or by FAX at (209) 896-9244.

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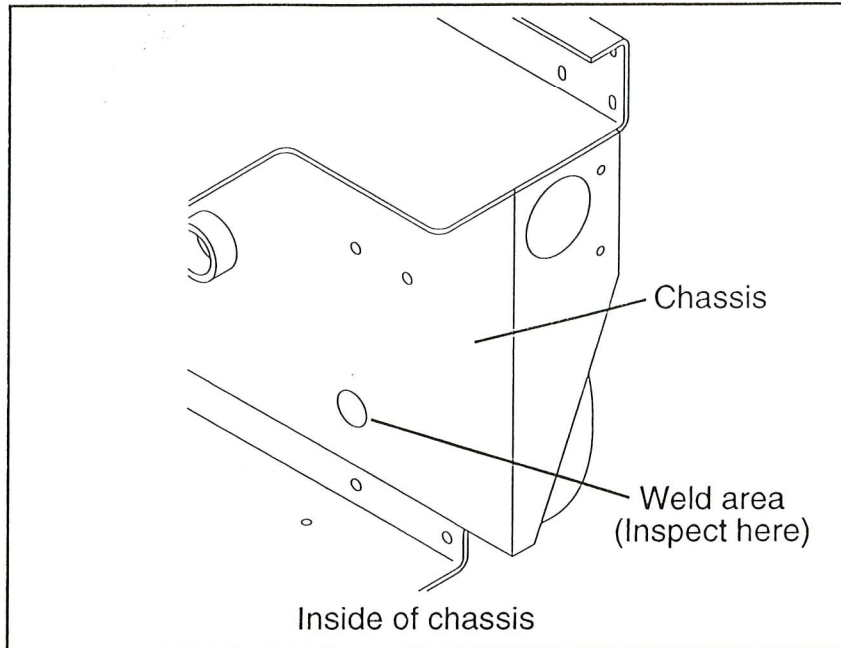


Figure 1

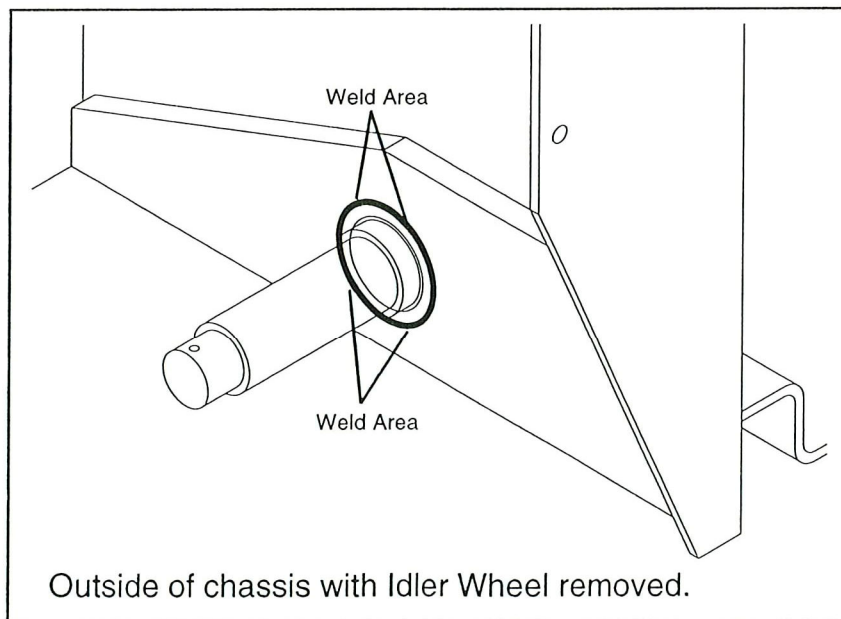


Figure 2

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