

SERVICE BULLETIN SB98.18

Machines/Models: SL20**Serial Numbers: 8000-8262**

THIS BULLETIN IS A SERVICE ADVISORY TO BE CARRIED OUT AT THE NEXT SERVICE INTERVAL:

DATE: October 12, 1998

PURPOSE: To provide proper alignment of the lower linkage assembly.

OPERATION REQUIRED: Install shims in the lower arms at the chassis.

PARTS REQUIRED: Kit # 030892-000 includes the following parts:

1. 1 ea. #030892-002 (.105 in. Shim)
2. 2 ea. #030892-001 (.188 in. Shim)
3. 1 ea. #101225-000 (.105 in. Shim)

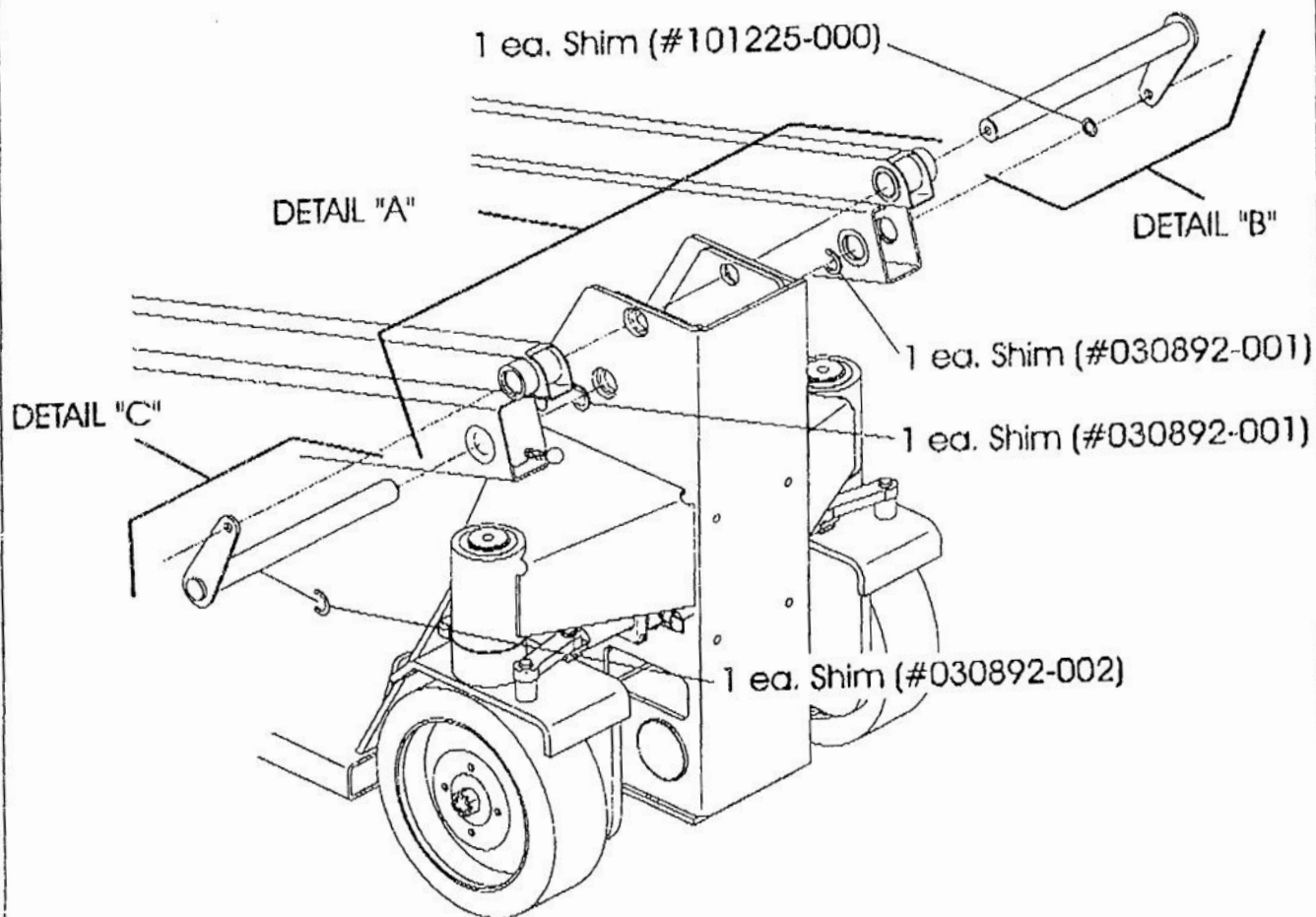
REIMBURSEMENT: UpRight will reimburse the owner of record for 1/2 hour of labor at \$35.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed warranty claim form. Please reference SB98.18 on your warranty claim form.

PROCEDURE: Read all instructions thoroughly and refer to figure 1 before starting. Platform must be in stowed position on a firm level surface.

1. Using a large screwdriver covered with a protective cloth pry the lower support link away from the chassis far enough to slide the Shim (#030892-001) over the pin. Applying one sharp blow with a hammer and a drift will snap Shim into place. (See figure 1, Detail "A")
2. Using the same procedure as in step 1, install Shim (#030892-001) in same position on opposite side of machine.
3. Remove the retaining bolts from the upper and lower pins (See figure 1, Detail "B" and "C")
4. Rotate upper pin so as to gain access to the area between the lower pin end and the upper pin attachment plate.
5. Insert Shim (#101225-000) and rotate the upper pin attachment plate back into place. Reinstall the retaining bolt using Loctite 242 and torque to 75 ft/lbs (102Nm).
6. Install Shim (#030892-002) on lower pin under weldment plate (See figure 1, Detail "C"). If clearance is unavailable a swift blow to the opposite side weldment plate with a dead blow hammer will obtain the necessary clearance to install the Shim.
7. Perform lift function check of the machine to assure no abnormal binding exists and that machine lifts and retracts normally.

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (209) 891-5200 outside the USA or by FAX at (209) 896-9244.

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