

SERVICE BULLETIN

SB98.4

Serial Numbers: 1001-1360

Machines/Models: SP37

THIS BULLETIN IS A SERVICE ADVISORY TO BE CARRIED OUT AT THE NEXT SERVICE INTERVAL.

DATE: April 7, 1998

PURPOSE: Replace Slew Gear Box retaining hardware.

OPERATION REQUIRED: Remove existing hardware and replace with new.

PARTS REQUIRED: 2ea. #058059-065 - M10 x 65mm bolt (ISO Grade 10.9)
2ea. #058508-045 - M10 x 45mm set screw (ISO Grade 10.9)
6ea. #056069-010 - 10mm washers
2ea. #056064-010 - 10mm locknut (ISO Grade 10)

TOOLS REQUIRED: 1ea. 17mm spanner wrench.
1ea. Torque wrench with 17mm socket.

REIMBURSEMENT: UpRight will reimburse the owner of record for 1 hour of labor at \$30.00 per hour. Reimbursement will be made upon receipt by UpRight of your completed warranty claim form.

PROCEDURE: Read all instructions thoroughly and refer to figure 1 before starting.

1. Position machine on firm level surface with the platform in the stowed position.
2. Remove the four retaining bolts, washers and locknuts on the gearbox. See figure 1. Discard existing hardware.
3. Install supplied replacement retaining bolts, washers and locknuts as shown in figure 1.
4. Torque retaining bolts to the following ft/lbs. as listed in figure 1.
5. Perform a short cycle test on the Slew Gearbox to confirm that the procedure has been performed correctly by following steps 6 through 8.

NOTE: Before performing the following test, check area around machine and overhead for obstructions, holes, drop-offs and debris.

6. Turn key switch on platform control box to ON, and selector switch on chassis control box to CHASSIS position. Turn ON (rotate clockwise and pull out) emergency stop switches on chassis control and platform control.
7. Operate each function switch to raise and lower boom 1, boom 2 and telescopic booms, and rotate the turret in both directions. Observe the operation of the machine. All functions should operate smoothly through their full cycle.
8. If machine does not perform as described, please contact the UpRight Product Support department by telephone at (800) 926-5438.

If you have any questions regarding this Service Bulletin, please contact the UpRight Product Support Department by telephone at (800) 926-5438 from within the USA or at (209) 891-5200 outside the USA or by FAX at (209) 896-9244.

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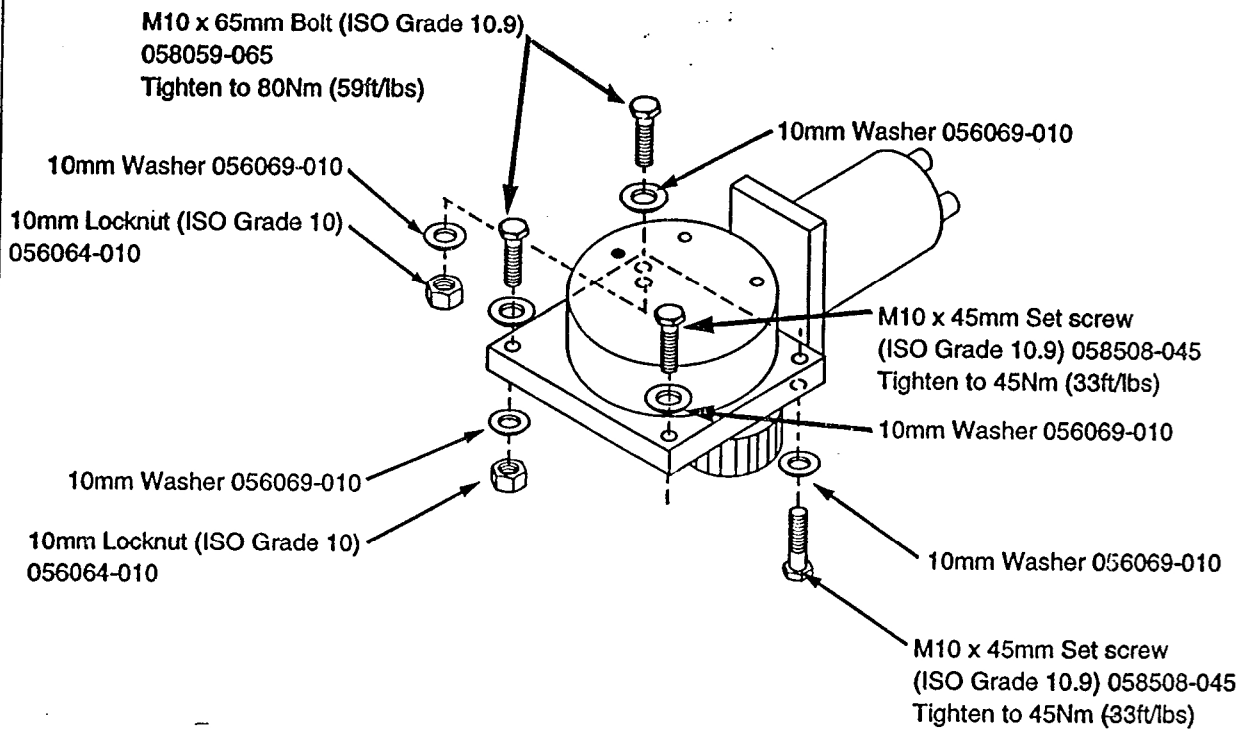


Figure 1

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