

**Service Bulletin:** AB38 Wheel Stud Fixing

**Reference:** SBU09.03

**Date of Issue:** 25th March 2009

### Affected Machines: **AB38N & AB38W**

Affected Serial Number shown in attachment

**Purpose:**

We have identified a number of machines, as listed in the attachment, where adhesive has not been used, during our supplier's assembly process to permanently fix the, drive reduction gearbox, wheel studs in place.

**THE MODIFICATION ATTACHED MUST BE IMPLEMENTED AT THE EARLIEST OPPORTUNITY.**

It is possible that during normal running of the machine, and/or upon removal of a wheel, that the studs may become detached from the gearbox housing.

**Tools and Parts required:** Please refer to the Standard Operating Procedure which accompanies this document

**Procedure:** Please refer to the Standard Operating Procedure which accompanies this document.

**Reimbursement:** Upright will reimburse 1.5 hours of labour at the agreed rate, to carry out this procedure.

**Technical support:**

If any problems are encountered in carrying out this procedure please contact the Upright Technical Support Dept. for assistance.

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