

Service Bulletin: X27RT and X33RT

Reference: SBU08.07

Date of Issue: 26th August 2008

Affected Machines: **XRT Series** – Serial numbers 10000 to 10058

Purpose:

Following the completion of engineering trials the wheel bolt torque setting for the machines identified above has been increased to **135Nm**.

This action should be carried out at the earliest opportunity

Tools Required:

Torque wrench set to 135Nm
21mm Socket

Operation Required:

Using torque wrench and socket tighten all 6 wheel bolts on each wheel to 135Nm.

Additional Instruction:

Manually update the Operators Manual (sign and date) to ensure that the torque setting is amended from 88Nm to 135Nm.

Refer to:

Section 7 Pre-Operational Inspection and Maintenance
Sub section 6 Bolts and Fasteners

Technical support:

If any problems are encountered in carrying out this adjustment procedure please contact Upright Technical Support Dept. for assistance:

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